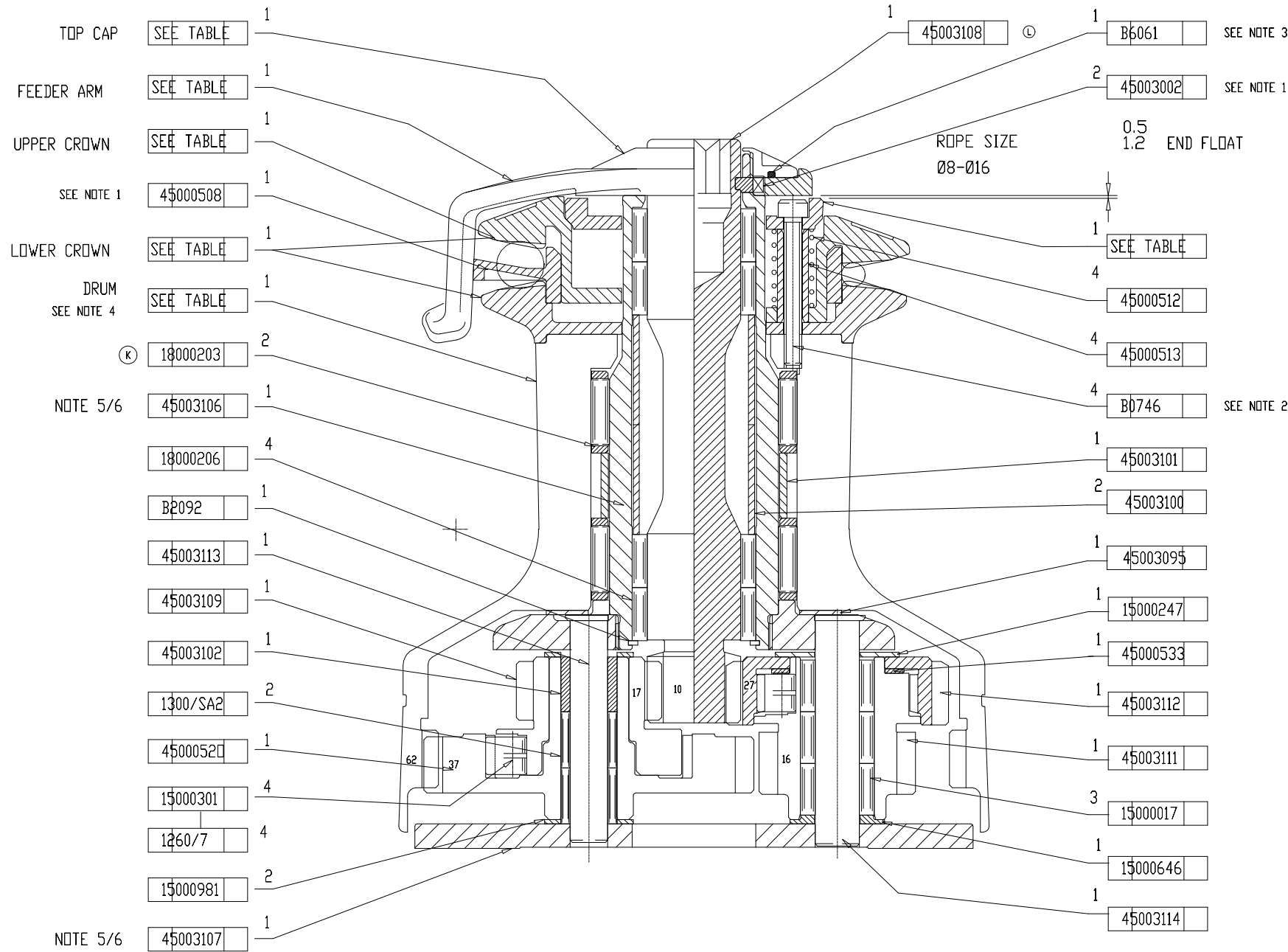


ISSUE	REVISIONS		MOD No.
L	03.04.97	RH.	6521
K	13.02.96	BS	6008
J	22.03.95	BS	5660
H	22.03.95	BS	N/A



NOTE.

1. THE STRIPPER & COLLETS ARE 'TOP'VIEWED
2. SCREWS TO BE ASSEMBLED WITH GREASE & TORQUED TO 27/30 LBS.INS.
3. ASSEMBLE 'O'RING B6061 IN TOP CAP APPLY LIGHT GREASE TO 'O'RING SURFACE, SCREW TOP CAP DOWN UNTIL THE 'O'RING STARTS TO COMPRESS, DO NOT OVER TIGHTEN.
4. DRUM HAS IDENT GROOVE MARKS,INSIDE & ON TOP FOR SIZE IDENTIFICATION PURPOSE.
5. UPPER & LOWER CENTRE STEM TO BE SECURED WITH HYSOL XE9309-2NA.
6. FOR SPARES PURPOSE CENTRE STEM ASSY 48000030(45003106,45003107)
7. BEARING SLEEVE 45003102 TO BE ASSY ON TOP OF 1300/SA2 BEARINGS.

DRUM Ø105  
(4.134")

	G.R.	P.R.
$\frac{62}{37} \times \frac{17}{10} = 2.85:1$		13.78:1
$\frac{62}{16} \times \frac{27}{10} = 10.46:1$		50.6:1

	WINCH ASSY	TOP CAP	FEEDER ARM	UPPER CROWN	LOWER CROWN	SPRING RETAINER	DRUM	WEIGHT Kg
BK	49050050	45003001	45003094	45000585	45000589	45000595	45000584	8.05
GY	49050040	45003000	45003093	45000505	45000509	45000525	45000514	8.05

0 10 20 30 40 50  
REFERENCE SCALE IN MM

ORIGINAL SIZE A1

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MATERIAL	TOLERANCES (UNLESS STATED)		DRN	BS	TITLE PRODUCT	50ASTOR GY AL WINCH 50ASTOR
	FINISH		CHD	-		
			DATE	06.08.93	PART No	49050040
			SCALE	1:1		

PART No 49050040