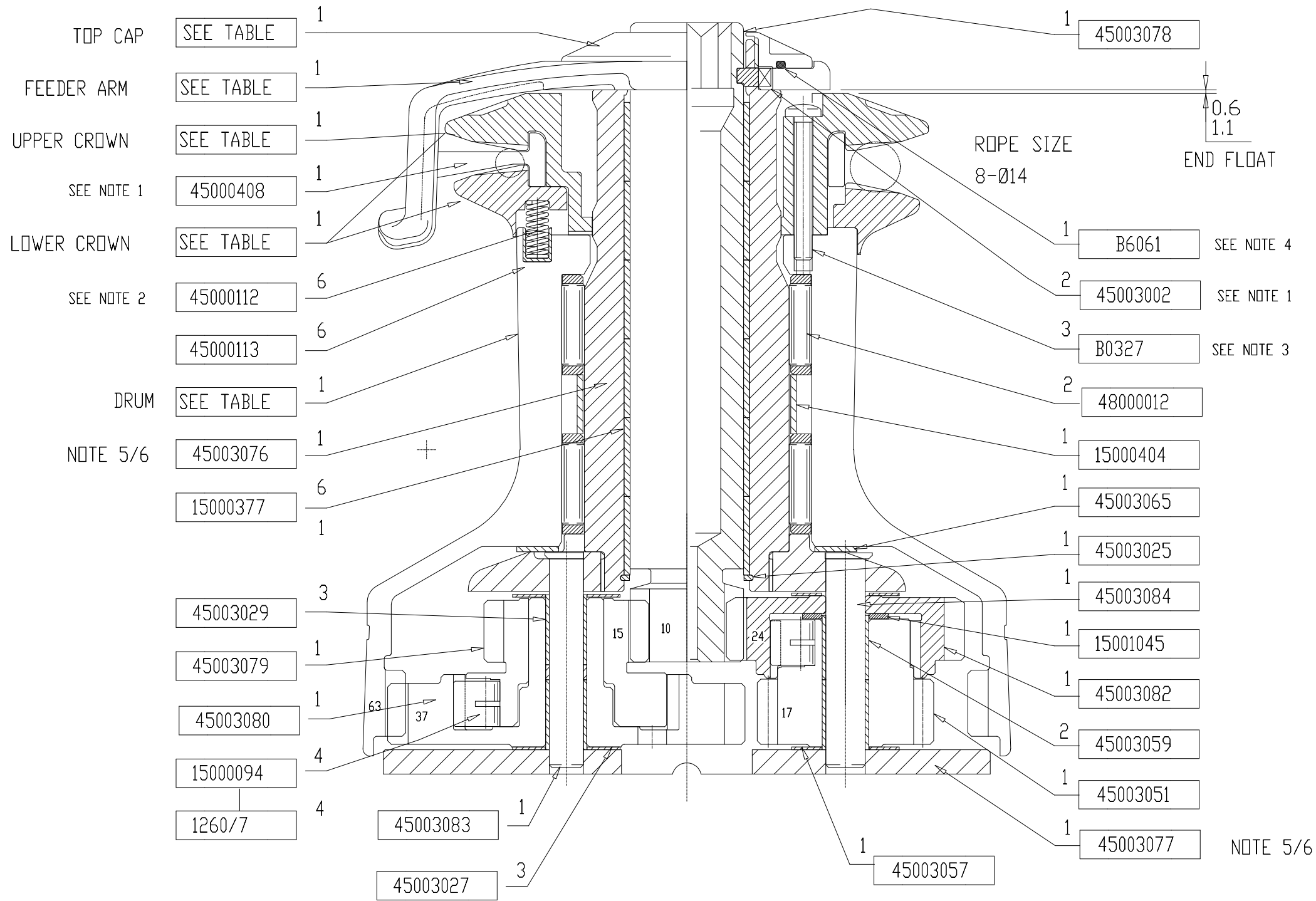


FIRST ANGLE PROJECTION

REMOVE ALL BURRS AND SHARP EDGES

ISSUE	REVISIONS		MOD No.
E	22.03.95	BS	5660
D	22.03.95	BS	N/A



NOTE.

1. THE STRIPPER & COLLETS ARE LOADED 'TOP'VIEWED
2. CHECK SPRINGS ARE LOCATED IN THE LOWER CROWN POCKETS BEFORE SCREWS ARE ASSEMBLED.
3. SCREWS TO BE ASSEMBLED WITH GREASE & TORQUED TO 27/30 LBS.IN.S.
4. ASSEMBLE 'O'RING B6061 IN TOP CAP APPLY LIGHT GREASE TO 'O'RING SURFACE, SCREW TOP CAP DOWN UNTIL THE 'O'RING STARTS TO COMPRESS, DO NOT OVER TIGHTEN.
5. UPPER & LOWER CENTRE STEM TO BE SECURED HYSOL XE9309-2NA.
6. FOR SPARES PURPOSE CENTRE STEM ASSY 4800029(45003076,45003077,15000377x6 & 45003025

DRUM Ø93  
(3.661")

	G.R.	P.R.
$\frac{63}{37} \times \frac{15}{10} = 2.55:1$		13.95:1
$\frac{63}{17} \times \frac{24}{10} = 8.9:1$		48.6:1

	WINCH ASSY	TOP CAP	FEEDER ARM	UPPER CROWN	LOWER CROWN	DRUM	WEIGHT Kg
BK	49048050	45003001	45003064	45000485	45000489	45000484	5.95
GY	49048040	45003000	45003063	45000405	45000409	45000414	5.95

MATERIAL	TOLERANCES (UNLESS STATED)		DRN	BS	TITLE	48ASTOR GY AL WINCH
			CHD.	-	PRODUCT	48ASTOR
FINISH			DATE	14.09.93	PART No	49048040
	ALL DIMENSIONS IN MM		SCALE	1:1		49048050
						LEWMAR

LEWMAR COMPUTER DESIGN

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PART No  
49048040  
49048050